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## **Bridgeport Series 1 Milling Machine**

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on the machine you may have to block up the vise) Now crank the knee all the way up to the bottom of the head. Position the table with X and Y cranks so the spindle nose goes into the vise jaws Crank the knee up so the bottom of the spindle sets inside the vise jaws Clamp the vise jaws onto the bottom of the spindle. You will see that there is

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